

24

Date: Thursday, 6/7/2007 3:28:35 PM
User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : REPLACEMENT WINDOW KIT
Job Number : 32849	
Estimate Number : 12892	
P.O. Number : <i>N/A</i>	Part Number : D350567023
This Issue : 6/7/2007 S.O. No. : <i>N/A</i>	Drawing Number : DSI 9229 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : <i>N/A</i>	Drawing Revision : A
Previous Run : <i>N/A</i>	Material : <i>N/A</i>
Written By : _____	Due Date : 6/14/2007 Qty: 4 Um: Each
Checked & Approved By : <i>[Signature] 07.06.08</i>	
Comment : Est Rev:A New Issue 07-06-07 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: Photocopy bluefile & type labels per PPPD350-567-023 CHG001

[Handwritten: 2, KS, 07.06.08, 4]

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
Pick Packing Kit

3.0	D2942	Replacement Window
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)
Replacement Window
Batch: *D30683*

✓

4.0	D2463	1/2" Seal
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Comment: Qty.: 6.5625 f(s)/Unit Total : 26.2500 f(s)
1/2" Seal
D2463-0750 (75" LONG)
Batch: *D30878*

✓

5.0	FG778150550ROL	7781 9oz Glass 50"x125yd
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Comment: Qty.: 21.0000 sf(s)/Unit Total : 84.0000 sf(s)
7781 9oz Glass 50"x125yd
2SQ YARDS
Batch: *M101039*

✓

[Handwritten Signature]

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Part Number: D350567023

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

26006

Camlock Stud



Comment: Qty.: 9.0000 Each(s)/Unit Total : 36.0000 Each(s)

Camlock Stud

Batch: M104610 ✓

7.0

2600LW

Camloc Retaining Washer



Comment: Qty.: 9.0000 Each(s)/Unit Total : 36.0000 Each(s)

Camloc Retaining Washer

Batch: ~~M104610~~ M104696 ✓

8.0

21212

Receptacles



Comment: Qty.: 9.0000 Each(s)/Unit Total : 36.0000 Each(s)

Receptacles

Batch: M103955 ✓

9.0

AN526C832R9

Screw



Comment: Qty.: 22.0000 Each(s)/Unit Total : 88.0000 Each(s)

Screw

Batch: M104817 ✓

10.0

AN960JD8

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Washer

Batch: M104156 ✓

2 more

11.0

MS21042L08

Nut



Comment: Qty.: 22.0000 Each(s)/Unit Total : 88.0000 Each(s)

Nut

Batch: M104729 ✓

12.0

MS20470AD35

Rivet



Comment: Qty.: 18.0000 Each(s)/Unit Total : 72.0000 Each(s)

Rivet

Batch: M9682 ✓

2 more / bag

CPD 6/6/11 (2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: D Date: 07/06/26
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



200625 (4)



Comment: INSPECT 100% KITS FOR COMPLETENESS

6/7/25 (4)

14.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-567-023

Location:

PPP Rev:

REV: B

6/7/25 (4)

15.0

QC21

FINAL INSPECTION/W/O RELEASE



(4)

Comment: FINAL INSPECTION/W/O RELEASE

6/27/06/26

Job Completion



u 07.06.26

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. DSI 9229	REV. A SHEET 1 OF 1
DATE 02.03.21		TITLE REPLACEMENT WINDOW KIT	SCALE NTS
A	02.03.21	NEW ISSUE	

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D350-567 REV. C

REF. CANADIAN STC: SH92-18

REF. FAA STC: SH989NE

FOR AIRCRAFT ALREADY EQUIPPED WITH THE SMALL WINDOW KIT (D350-567-011), IT IS ACCEPTABLE TO INCREASE VISIBILITY BY REMOVING THE OUTER D2125 WINDOW AND INSTALLING THE D350-567-023 KIT. LEAVE THE D2214 FLOOR WINDOW AS IS. INSTALL THE D350-567-023 KIT PER SECTION 3.5 (NOTES 7 THROUGH 9) OF INSTALLATION INSTRUCTIONS D350-567 REV. C.

Qty -023	Part Number	Description
X	D350-567-023	REPLACEMENT WINDOW KIT
1	D2942	REPLACEMENT WINDOW, LARGE
1	D2463-0750	NEOPRENE SEAL
2 SQ. YD	N/A	7.5 OZ VOLAN GLASS CLOTH
9	2600-6	1/4 TURN FASTENER
9	2600-LW	WASHER
9	212-12	RECEPTACLE
22	AN526C832R9	SCREW (OR AN526C832-9)
44	AN960JD8	WASHER
22	MS21042L08	NUT (OR MS21042-08)
18	MS20470AD3-5	RIVET

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: MAR. 21, 2002
CERT. NO.: SH92-18
ISSUE NO.: #5

SHOP COPY
RETURN TO
ENGINEERING
CONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER

NO. 32849

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